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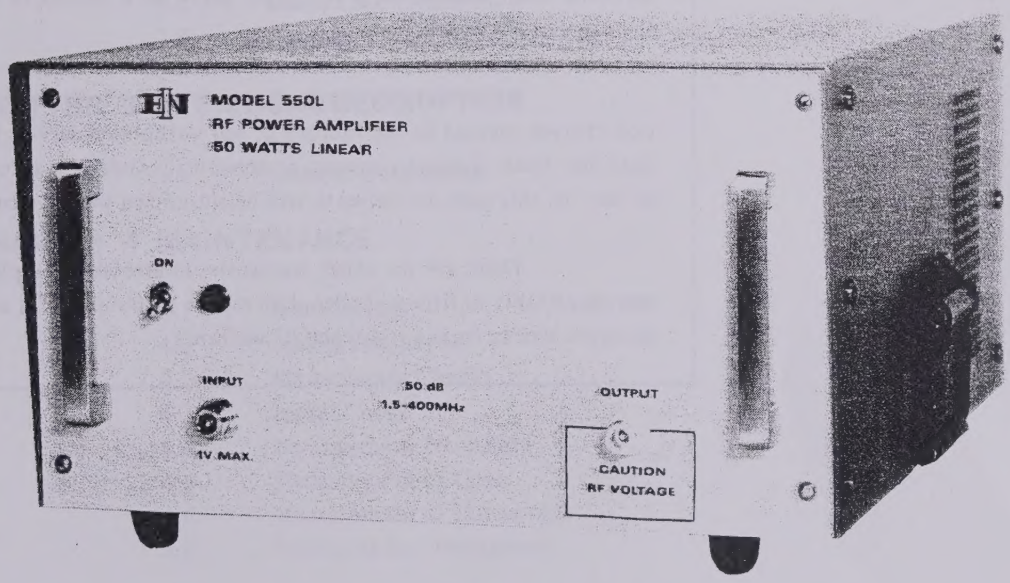
ELECTRONIC NAVIGATION INDUSTRIES, INC.

INSTRUCTION MANUAL

- ENI MODEL 550L

BROADBAND POWER AMPLIFIER



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WARRANTY

Electronic Navigation Industries, Inc. warrants each instrument to be free from defects in material and workmanship. Our liability under this warranty is limited to servicing and replacing any defective parts for a period of one (1) year after delivery to the original purchaser.

When warranty service is required, the instrument must be returned transportation charges prepaid to the factory or our authorized service facility. If, in our opinion, the fault has been caused by misuse or abnormal conditions of operation, repairs will be billed at cost. In this case, an estimate will be submitted before work is started.

There are no other warranties expressed or implied, including any warranty of merchantibility or fitness. Seller shall not be responsible for any incidental or consequential damages arising from any breach of warranty.

CONTENTS

CHAPTER 1 GENERAL INFORMATION

1.1 Introduction 1
1.2 Data Summary 1

CHAPTER 2 OPERATION

2.1 Introduction 3
2.2 Rack Installation 3
2.2.1 Mains Voltage Setting 3
2.2.2 Mains Fuse Rating 4
2.2.3 Mains Lead Connection 4
2.3 Operation 4

CHAPTER 3 TECHNICAL DESCRIPTION

3.1 General Description 5

CHAPTER 4 MAINTENANCE

4.1 Introduction 7
4.2 Access and Layout 7
4.3 Performance Checks 8
4.3.1 Initial Check 8
4.4 Re-alignment Procedure 9
4.4.1 Measurement of Gain 9
4.4.2 Measurement of Harmonics 10
4.5 Packaging for Reshipment 11

CHAPTER 5 SCHEMATIC AND PARTS LIST

5.1 Schematic Diagram 12
5.2 Parts List 12
5.3 List of Manufacturers 12
5.4 Ordering Replacement Parts 12

CHAPTER 1 GENERAL INFORMATION

1.1 INTRODUCTION

The Model 550L is a general purpose broadband amplifier capable of more than 50 watts of linear power output when driven by any laboratory signal or sweep generator from 1.5 to 400 MHz.

An ultra linear Class A design, the 550L will "boost" the output of any signal source by a flat 50 dB (±1.5 dB) and provide its full forward output power into any load impedance (from an open to a short circuit). Its output is a faithful reproduction of the input waveform for AM, FM, SSB, CATV, pulse and other complex modulations. Although specified only over the 1.5 to 400 MHz frequency range, full power output is typically available from 1 to 420 MHz.

The use of stud mounted UHF transistors on microstrip circuit boards makes the 550L both reliable and easy to service. An integral power supply and cooling system permits operation over a wide range of temperature and AC line conditions.

1.2 SUMMARY

Frequency Coverage:	1.5 to 400 MHz
Gain:	50 dB nominal
Gain Variation:	±1.5 dB
Maximum Linear Power Output:	More than 50 watts
Harmonic Distortion:	All Harmonics greater than 23 dB below the fundamental at 50 watts output. Lower distortion at reduced power.
Input/Output Impedance:	50 ohms
Input VSWR:	1.8 Maximum
Output VSWR:	2.8 Maximum
Stability:	Unconditionally stable
Typical 3rd Order Intermodulation Intercept Point:	+59 dBM
Noise Figure:	12 dB

Power Requirement:	115/230V a.c. ±8% 50-60 Hz, at 1,200 watts
Size and Weight:	15.5 x 19.7 x 8.5 inches, 58 lbs. 39.4 x 50.1 x 21.6 cm, 26.3 Kg
Operating Temperature:	0^{O} to $45^{O}C$
Protection:	Unit will withstand a +16 dB overdrive (1 volt RMS) for all output load conditions, including short and open circuits.
Output Connectors:	Type "N"
Rack Mounting:	Adaptors provided

CHAPTER 2 OPERATION

2.1 INTRODUCTION

The ENI 550L RF amplifier is used to increase the r.f. output level of signal sources in the 1.5 to 400 MHz range. No tuning or any other form of adjustment is required other than the selection of the correct power line (AC) input voltage.

The 550L produces rated power output at its output connector, regardless of load impedance. Any power reflected due to output load mismatch is absorbed in the amplifier. Therefore, although the output impedance is 50 ohms (typical VSWR: 2:1), the amplifier will work into any load impedance.

2.2 RACK INSTALLATION

Rack mounting brackets are supplied with the 550L for installation in any standard nineteen inch relay rack cabinet. To attach the brackets to the 550L, remove the three #8-32 screws on each side of the cover nearest the front panel and reinsert them through the corresponding holes in the brackets. Tighten securely. The bottom feet may be unscrewed and removed if the minimum vertical usage of the relay rack is necessary.

2.2.1 Mains Voltage Setting

The supply voltage selection terminal block TB1 is located at the front of the instrument. The voltage setting is determined by the location of the jumper on this terminal strip.

Accommodating the unit to the available AC line voltage is accomplished by connecting the jumpers to the correct terminals of the terminal strip TB1 in accordance with table 2-1.

Disconnect the line cord from the power main when adjusting the operating voltages. Failure to connect jumpers to their proper terminals may result in severe damage to the instrument.

Table 2-1. Line Voltage Connections

NOMINAL LINE VOLTAGE	JUMPERS	
	WHITE	BLACK
115 VAC	1-2	3-4
230 VAC	2-3	REMOVE

2.2.2 Mains Fuse Rating

The mains fuse F1 is located on the rear panel. The replacement part number details are:

15 amp Slow Blow ENI Part No. 313015

The 15 amp rating is correct for both 115 and 230 volts a.c.

2.2.3 Mains Lead Connection

For 230V a.c. operation, a suitable mains supply plug must be fitted to the mains lead attached to the instrument. The three conductors are coded as follows:

BLACK – Live
WHITE – Neutral
GREEN – Earth

2.3 OPERATION

Determine and adjust the voltage setting as described in the previous sections 2.2.1 and 2.2.2 then proceed as follows:

(i) Ensure input RF voltage from the signal source is not excessive.

The 1 V rms indicated maximum input voltage is 5 times the level of the input signal required to achieve maximum output. Input voltages in excess of 2 volts peak may permanently damage the instrument.

(ii) Connect the input signal via a 50 ohm coaxial lead to the input connector.

(iii) Connect the output via a 50 ohm coaxial lead to the load.

CHAPTER 3 TECHNICAL DESCRIPTION

3.1 GENERAL DESCRIPTION

The ENI Model 550L is designed to amplify signals by 50 dB in the frequency range of 1.5 to 400 MHz. The signal from the front panel type N connector is fed by a length of 50 ohm coaxial cable to the input of the preamplifier module (550L-3711). The signal from the input of the preamplifier is fed to a pi network attenuator R1, R2, and R3 (see figure 5.1). The output of the attenuator is fed to the base of input transistor Q1. The gain flatness of this low noise stage is adjusted by variable capacitor C4. The output of transistor Q1 is fed via capacitor C5 to the base of transistor Q2 which is similarly adjusted for gain flatness via capacitor C8. Additional amplification is picked up in transistors Q3 and Q4. The output of transistor Q4 is transformer coupled through T1 to the base of driver transistor Q5. The power output of driver transistor Q5 is split through a four way multicoupler consisting of transformers T2, T3, an d T4 and fed to four coaxial connectors mounted at the side of the preamplifier chassis.

The outputs of the four driver lines are fed through 50 ohm coaxial cables to the input of the 550L-4712 power amplifier modules. The input signal at each of the four modules is matched and attenuated by resistors R1, R2, and R3 and fed to transformer T1 which is an input matching transformer. Capacitors C2, C40, and C41 match the reactive impedance of transistor Q1 to the primary of transformer T1. The output of transistor Q1 is split into four equal amplitude and phase components by transformers T2, T3, and T4. Transformers T5, T6, T7, and T8 serve to reduce the driving point impedance at the base of transistors Q2, Q3, Q4, and Q5 respectively. Additional impedance matching for transistor Q2 is provided by capacitors C7, C8, C11, and C12. Capacitors C15, C16, C21, and C22 provide matching for transistor Q3. In addition, capacitors C23, C24, C27, and C28 provide matching for Q4 while C31, C32, C35, and C34 provide matching for transistor Q5. Resistors R16, R25, R34, and R43 provide negative feedback to level and match the gain of the output power stages. The output power stages are matched by transformers T9, T10, T11, and T12. The equal phase and amplitude output power is then coupled through hybrid transformers T13, T14, and T15 to the output transformer T16. Additional output impedance matching is provided by capacitors C37 and C38.

The output power of each power amplifier module is fed via 50 ohm RG178 cable to the inputs of the output combiner module 550L-3712. The four inputs are mounted on right angle connectors at the top of the amplifier chassis. Hybrid transformers T4, T3, T2, and T1 serve to combine and isolate the outputs of the four individual power amplifier modules. Matching is provided by capacitors C1, C2 and C3. The output of the combiner module is fed by a 50 ohm coaxial cable to the front panel type N connector.

The 550L power requirements are 115V or 230VAC at approximately 1,200 watts. Each of the two power supply regulator modules 550L-4713 provide a regulated 26.4 volts DC at up to 12 amperes DC. Short circuit protection is provided in each of the series regulators and is adjusted by potentiometers R14 and R15. Transistors Q2, Q3, Q4, Q5, Q6, Q7, Q8, and Q9 provide the series pass elements in a Darlington arrangement. Integrated circuits IC1 and IC2 provide the regulated output voltage which is fed to transistors Q1 and Q10 respectively. Resistors R7 and R17 individually adjust the regulated output voltage. The front panel light is connected to the 26.4 volt DC supply and indicates when the power supply is operating.

CHAPTER 4 MAINTENANCE

4.1 INTRODUCTION

The ENI 550L RF amplifier requires no periodic maintenance. The instrument is unconditionally stable and is failsafe under all load conditions. Damage can only be externally caused by the incorrect selection of the supply voltage or by an input signal in excess of the specified 1 volt rms maximum.

This chapter therefore, deals only with certain fundamental procedures for fault location and with the subsequent re-alignment procedures.

Performance limits quoted are for guidance only and should not be taken for guaranteed performance specifications unless they are also quoted in the Data Summary Section 1.2.

4.2 ACCESS AND LAYOUT

The ENI model 550L is housed in an aluminum chassis. The cover may be removed by releasing the eight screws on each side of the unit.

The lamp indicator on the front panel may be replaced by unscrewing the lens cover and removing the lamp.

The rear panel supports the mains fuseholder, and the cooling fan.

The preamplifier module, output combiner module, two P.A. heatsink (two power amplifier modules per heatsink), and two regulator modules mounted on the inside of each P.A. heatsink form the "inverted U" shaped RF horseshoe.

To gain access to any of these modules, first remove its associated coaxial cables, power connections and hardware. The module is then free for removal. To adjust each of the 26.4 VDC power supplies lift the snap plug at the top of the left or right P.A. heatsink depending on the supply to be adjusted. This will expose the voltage adjust potentiometer R7 and R17.

To gain access to the preamplifier sweep adjustment, remove its cover located at the top front of the unit by releasing six #4-40 phillips head screws.

The two power supply transistor assemblies are mounted to the bottom of the chassis located in the center of the RF horseshoe.

4.3 PERFORMANCE CHECKS

To determine the amplifier's performance carry out the following procedure.

4.3.1 Initial Check

The following check can be made after repair and adjustment or whenever the condition of the unit is in question.

(i) Connect AC power line. Switch on power and observe that the supply lamp (DS1) illuminates.

(ii) Connect a sweep generator (Wavetek 2001 or similar) capable of sweeping the frequency range 1.5 to 400 MHz to the input connector.

(iii) Adjust the output level of the sweep generator so that a 50 ohm video detector connected at the output of the unit will not be damaged by excessive power output.

(iv) Observe the gain versus frequency ripple on an oscilloscope calibrated in decibels. The gain variation must be not more than ±1.5 dB over the frequency range.

(v) Connect a calorimetric power meter (HP434 or equivalent) in series with a 10 dB, 75 watt attenuator (Engleman Microwave) to the output connector. Adjust the input signal to any convenient frequency between 1.5 and 400 MHz so that the meter indicates 50 watts of output.

(vi) Observe the harmonic distortion of the output on a spectrum analyzer (HP8554L or equivalent). The harmonic components contributed by the amplifier should be at least 23 dB down from the fundamental. Make certain that the signal fed to the spectrum analyzer is sufficiently attenuated to avoid damage to its front end.

If the requirements of this check are not met, verify that:

(a) The mains supply switch and fuse are correctly selected and that DS1 is illuminated.

(b) The preamplifier and power amplifier voltages are set for 26.4 VDC by R7 and R17 on the regulator modules.

If above checks are found to be correct, then normal fault location procedures, with reference to the circuit diagram Figure 5.1 should be followed to determine the correct operation of the preamplifier and power amplifier modules.

4.4 RE-ALIGNMENT PROCEDURE

Before any adjustment is made to the unit, first

(i) Ensure that the mains switch and fuse are correctly selected and that DS1 is illuminated.

(ii) Measure the power supply voltages and adjust per section 4.3.1. (b).

4.4.1 Measurement of Gain

Equipment required:

(a) Oscilloscope – Tektronix Model T921
(b) Sweep/Signal Generator – Wavetek 2001
(c) 50 ohm Detector – Wavetek D151
(d) Attenuator, 10 dB, 75 watts – Engleman Microwave

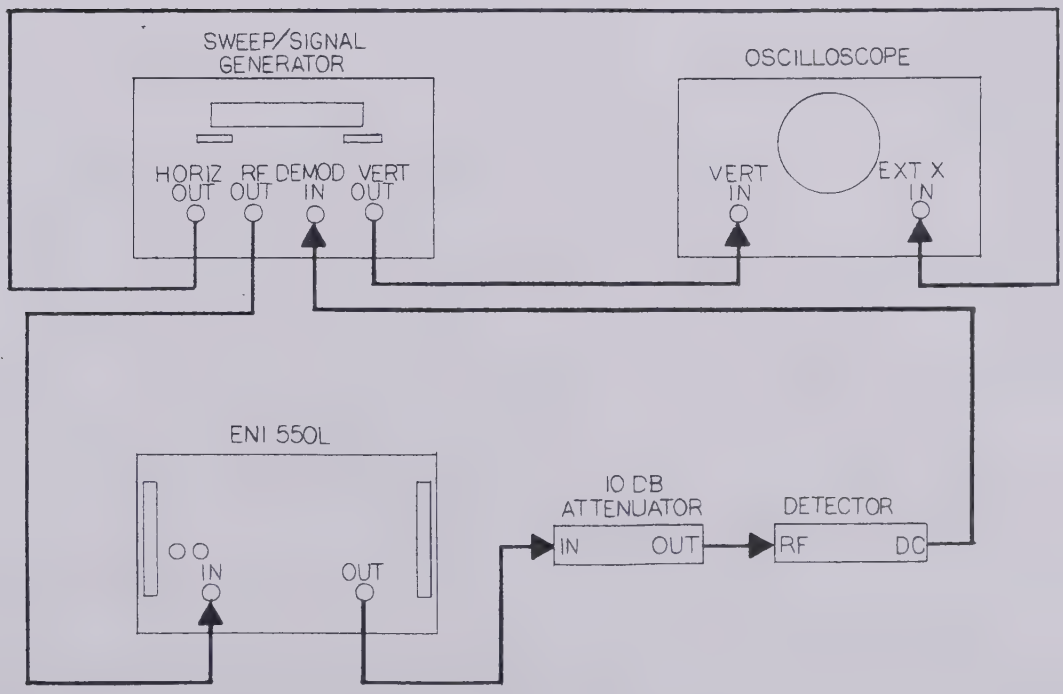

Figure 4-1 Gain Measurement

Connect the equipment as shown in Figure 4-1, then proceed as follows:

(a) Set the oscilloscope to DC, time/CM to Ext. X., and vertical gain to 10MV/CM.

(b) Set the sweep/generator to the S/S mode with the start frequency at 1.5 MHz and the stop frequency at 400 MHz.

(c) Disconnect the ENI 550L from the set-up and connect the sweep/ generator RF output directly to the 10 dB attenuator.

(d) Adjust the output level of the sweep/generator for full vertical deflection on the oscilloscope face.

(e) Calibrate the scope face to show 3 dB in 1 dB steps by attenuating the sweep/generator in 1 dB steps and marking the traces with a grease pencil.

(f) Return sweep/generator output level to full deflection. Rotate the step attenuator on the sweep/generator (CCW) so that the output is reduced by 50 dB.

(g) Reconnect the 550L into the test set-up of Figure 4-1.

(h) Flip the 550L power switch to the "on" position.

(i) Observe the gain versus frequency sweep on the oscilloscope. Adjust the output of sweep/signal so that trace is centered.

1. The average gain should be 50 dB (within 1.5 dB).

2. The gain variation should be within the 3 dB markings as shown on the oscilloscope.

(j) If the gain versus frequency sweep is out of specification, adjust R7 and R17 located on each power supply regulator module (±.5V max) until the sweep observed on the oscilloscope is within the 3 dB markings.

4.4.2 Measurement of Harmonics

Equipment required:

(a) Sweep/Signal generator – Wavetek 2001
(b) Two 30 dB Bird Attenuators Model 8322
(c) HP8495A 0-70 dB Step Attenuator

(d) Calorimetric Power Meter – HP434A

(e) Spectrum Analyzer – HP140T Display Unit
HP8554L Spectrum Analyzer
RF Section
HP8552A Spectrum Analyzer
IF Section

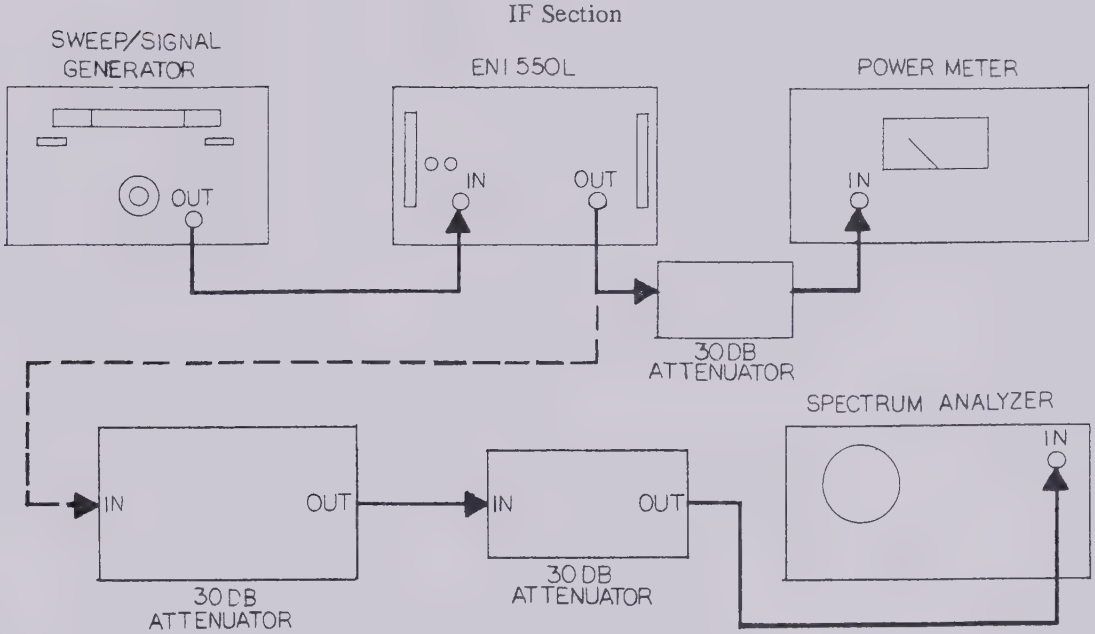

Figure 4-2 Harmonic Measurement

Connect the equipment as shown in Figure 4-2 then proceed as follows:

(a) Adjust the sweep/signal generator at a CW center frequency of 200 MHz for an indicated output of 50 watts on the power meter.

(b) Using the spectrum analyzer, check that the level of the carrier harmonics are less than –23 dB with respect to the carrier.

(c) If the above specification is not met, the 26.4 volt d.c. supplies may be varied up to ±.5V to reduce the harmonic level.

4.5 PACKAGING FOR RESHIPMENT

In the event of the equipment being returned for servicing it should be packed in the original shipping carton and packing material. If this is not available wrap the instrument in heavy paper or plastic and place in a rigid outer box of wood, fiberboard or very strong corrugated cardboard. Use ample soft packing to prevent movement. Provide additional support for projecting parts to relieve these of unnecessary shock. Close the carton securely and seal with durable tape. Mark the shipping container FRAGILE to ensure careful handling.

CHAPTER 5 SCHEMATIC AND PARTS LIST

5.1 SCHEMATIC DIAGRAM

A complete schematic diagram appears in figure 5-1.

5.2 PARTS LIST

Table 5-1 provides a listing of all electrical parts and those mechanical parts which may be required for replacement. Electrical parts are listed by module number and by reference designations as indicated on the schematic diagrams. The parts list includes a description, part number and manufacturers federal supply code number. Table 5-2 provides a reference glossary of abbreviations used in the parts list.

5.3 LIST OF MANUFACTURERS

Table 5-3 provides a correlation of the manufacturers federal supply code numbers used in the parts list with the names and addresses of the manufacturers. If ENI's manufacturer code number (10226) appears, that part must be obtained directly from Electronic Navigation Industries, Inc.

5.4 ORDERING REPLACEMENT PARTS

To obtain replacement parts, address order or inquiry to Electronic Navigation Industries, Inc. or its authorized service facility. Identify parts by number as listed in the parts list.

NOTES:

1. UNLESS OTHERWISE SPECIFIED;
   A. ALL RESISTOR VALUES ARE IN OHMS.
   B. ALL CAPACITOR VALUES ARE IN MICROFARADS.
   C. ALL INDUCTOR VALUES ARE IN MICROHENRIES.

2. VOLTAGE MEASURMENTS TAKEN WITH NO SIGNAL APPLIED USING A VOLTMETER WITH A HIGH INPUT IMPDANCE. (10 MEG OR GREATER.)

3. * INDICATES VARIABLE VALUE.

Figure 5-1 Schematic Diagram

TABLE 5-1. REPLACEMENT PARTS LIST
MODEL 550L

REF. DESIGN	DESCRIPTION	MFG. CODE	PART NO.
	POWER DISTRIBUTION ASSEMBLY		
T1	Transformer, Power	12715	AM6205A
C1, C2	Capacitor, 12,000 ufd, 40 VDCW	56289	36D123G040BC2A
CR1, CR2	Bridge Rectifier	04713	MDA-3501
Q1, Q10	Transistor	10226	40312
Q2-Q9	Transistor	10226	ENI-1
A36, R2-R5, R10-R13	Resistor, .16 ohm, 2W, 5%	75042	BWH .16 ohm
S1	Switch	71785	7361K5
DS-1	Lamp 28 VDC	08806	327
J1	Type "N" Connector	13511	UG-680/U
J20	Connector	11636	UG-606
B1	Fan	82877	TN3A2
F1	Fuse 15 ASB 3AG	75915	313015
XF1	Fuseholder	75915	HKP
TS1	Thermal Switch	14604	2450-088-105
	PREAMPLIFIER ASSEMBLY	10226	550L-3711
A160	Circuit Board Preamplifier	10226	550L-4711
A160, Q1, Q2	Transistor	10226	ENI-6
A160, Q3	Transistor	10226	ENI-2240
A160, Q4	Transistor	10226	ENI-10A
A160, Q5	Transistor	10226	ENI-16
A160, R1, R15, R16	Resistor, 27 ohm, 1/8W, 5%	01121	RC05GF270J
A160, R2, R3	Resistor, 180 ohm, 1/8W, 5%	01121	RC05GF181J
A160, R7, R8	Resistor, 39 ohm, 1/8W, 5%	01121	RC05GF390J
A160, R6, R14	Resistor, 300 ohm, 1/8W, 5%	01121	RC05GF301J
A160, R4	Resistor, 100 ohm, 1/4W, 5%	01121	RC07GF101J
A160, R9	Resistor, 10 ohm, 1/4W, 5%	01121	RC07GF100J
A160, R11, R21-R24	Resistor, 62 ohm, 1/4W, 5%	01121	RC07GF620J
A160, R12, R27	Resistor, 180 ohm, 1/4W, 5%	01121	RC07GF181J
A160, R17	Resistor, 33 ohm, 1/4W, 5%	01121	RC07GF330J
A160, R18	Resistor, 150 ohm, 1/4W, 5%	01121	RC07GF151J
A160, R19	Resistor, 470 ohm, 1/4W, 5%	01121	RC07GF471J
A160, R35	Resistor, 75 ohm, 1/4W, 5%	01121	RC07GF750J
A160, R43, R45	Resistor, 120 ohm, 1/4W, 5%	01121	RC07GF121J
A160, R44	Resistor, 51 ohm, 1/4W, 5%	01121	RC07GF510J
A160, R28-R33	Resistor, 33 ohm, 1/4W, 5% Carbon Film	80031	Type CR
A160, R46	Resistor, 2.7 ohm, 1/4W, 5%	01121	RC07GF2.7J

REF. DESIGN	DESCRIPTION	MFG. CODE	PART NO.
	PREAMPLIFIER ASSEMBLY (Cont.)		
A160, R25	Resistor, 150 ohm, 1W, 5%	01121	RC32GF151J
A160, R37-R40	Resistor, 10 ohm, 1W, Metal Oxide	09021	M01
A160, R34, R41	Resistor, 68 ohm, 2W, 5%	01121	RC42GF680J
A160, R42	Resistor, 5 ohm, 5W	12697	VC5E
A160, C1, 5, 9, 11, 14	Capacitor Chip, .022 ufd	36346	C1005C223M5UAH
A160, C2, 6, 10, 12, 17	Capacitor, .033 ufd, 50V	36346	C320C333M5U5
A160, C24-C28	Capacitor, .1 ufd, 50V	36346	C330C105M5U5
A160, C4	Capacitor, 1.7-10 pfd, Trimmer	91293	9301
A160, C8	Capacitor, 4-40 pfd, Trimmer	91293	9304
A160, C7	Capacitor, 1,000 pfd, Chip	10226	ULA105C102K-1
A160, C13, C16	Capacitor, 10 pfd	02799	DM5CC100A
A160, C15, C20	Chip Capacitor, .1 ufd	36346	C1210C124M5UAH
A160, C18	Chip Capacitor, 33 pfd	29990	100B330KP500
A160, C19	Chip Capacitor, 27 pfd	29990	100B270KP500
A160, C21	Capacitor, 5 pfd	02799	DM5CC050A
A160, C22, C23	Capacitor, 2 pfd	02799	DM5CC020A
A160, C29	Capacitor, .001 ufd	72982	357-000X-540-102M
A160, C25	Capacitor, 20 ufd, 50V	56289	500DG-050ED7
A160, L1-L3, L7	Choke, 22 uhy	99800	1537-44
A160, L4, L5	Choke, 27 uhy	99800	2890-30
A160, L6	Choke, .27 uhy	99800	1025-06
A160, T1	Transformer	10226	
A160, T2	Transformer	10226	
A160, T3, T4	Transformer	10226	
J2-J6	Connector	10226	UG-1619
	OUTPUT COMBINER ASSEMBLY	10226	550L-3712
A161	Board, Output Combiner	10226	550L-4715
A161, R1	Resistor, 50 ohm, 50W	13327	MR-250-875
A161, R2, R3	Resistor, 100 ohm, 50W	13327	MR-250-875
A161, C1, C2	Capacitor, 5 pfd	02799	DM5CC050A
A161, C3	Capacitor, 2 pfd	02799	DM5CC020A
A161, T1	Transformer	10226	
A161, T2	Transformer	10226	
A161, T4, T3	Transformer	10226	
J15-J18	Connector	10226	700056

REF. DESIGN	DESCRIPTION	MFG. CODE	PART NO.
	OUTPUT COMBINER ASSEMBLY (Cont.)		
J19	Connector SMA	10226	142-02-93-001
	P.A. HEATSINK ASSEMBLY	10226	550L-3713/3714
A155	Circuit Board P A.	10226	550L-4712
J7, J11	Connector	98291	50-051-0000
A155, Q1-Q5	Transistor	10226	ENI-16 ET3F1
A155, R5, 17, 26, 36, 45	Resistor, 75 ohm, 1/4W, 5% Carbon Film	80031	Type CR
A155, R1	Resistor, 12 ohm, 1/2W, Carbon Film	80031	Type CR
A155, R2, R3	Resistor, 390 ohm, 1/2W, 5% Carbon Film	80031	Type CR
A155, R7, R8, R9	Resistor, 22 ohm, 1/2W, 5% Carbon Film	80031	Type CR
A155, R10-R12, R19-R24, R27-R32, R37-R42, R46-R51	Resistor, 15 ohm, 1/2W, 5% Carbon Film	80031	Type CR
A155, R4, 16, 25, 34, 43	Resistor, 68 ohm, 2W, 5%	01121	RC42GF680J
A155, R6, 18, 33, 35, 44	Resistor, 300 ohm, 2W, 5%	01121	RC42GF301J
A155, R13	Resistor, 51 ohm, 1/2W, 5% Carbon Film	80031	Type CR
A155, R14, R15	Resistor, 120 ohm, 1/4W, 5% Carbon Film	80031	Type CR
A155, R52, R54	Resistor, 120 ohm, 2W, 5%	01121	RC42GF121J
A155, R53	Resistor, 51 ohm, 2W, 5%	01121	RC42GF510J
A155, C1, 8, 15, 23, 31	Capacitor, 5 pfd	02799	DM5CC050A
A155, C2, 7, 16, 24, 32, 37, 38	Capacitor, 10 pfd	02799	DM5CC100A
A155, C4, 10, 18, 26, 43	Capacitor, .033 uf, 50V	36346	C320C333M5U5
A155, C5, 14, 20, 30, 36	Capacitor, .1 uf, 50V	36346	C320C104M5U5
A155, C3, 6, 9, 17, 25, 33	Capacitor, .1 ufd, Chip	36346	C1210C124M5UAH
A155, C13, 19, 29, 42	Capacitor, .1 ufd, Chip	36346	C1813C104K5UAH
A155, C11, 21, 27, 35, 41	Capacitor, 33 pfd, Chip	29990	100B330KP500
A155, C39	Capacitor, 68 pfd, Chip	29990	100B680KP500

REF. DESIGN	DESCRIPTION	MFG. CODE	PART NO.
	P.A. HEATSINK ASSEMBLY (Cont.)		
A155, C12, 22, 28, 34, 40	Capacitor, 27 pfd, Chip	29990	100B270KP500
A155, L1, L7-L10	Choke, 22 uhy	99800	1537-44
A155, L2-L6	Choke, 27 uhy	99800	2890-30
A155, T1, T5-T8	Transformer	10226	
A155, T9-T12	Transformer	10226	
A155, T3, 4, 13, 15	Transformer	10226	
A155, T2, T14	Transformer	10226	
A155, T6	Transformer	10226	
A162	P.S. REGULATOR	10226	550L-4713
A162, R1	Resistor, 47K ohm, 1/4W, 5%	01121	RC07GF473J
A162, R6	Resistor, 7.5K ohm, 1/2W, 5%	16299	MC5
A162, R7, R14	Resistor, 200 ohm Pot	32997	3386T-1-201
A162, R8	Resistor, 2.7K ohm, 1/2W	16299	HC5
A162, IC1	Regulator	49956	RC723CT
A162, C1	Capacitor, 560 pfd	09023	CM05ED561J03
A162, C2	Capacitor, 150 pfd	09023	CM05ED151J03
A162, C3	Capacitor, 50 ufd, 50V	56289	500D506G050DD7
A162, C4	Capacitor, .1 ufd	36346	C320C104M5U5CA
A162, L1	Choke, .47 uhy	99800	1537-06

TABLE 5-2. GLOSSARY OF ABBREVIATION

AMP	AMPERES	PFD	PICOFARAD
AMPL	AMPLIFIER	POT	POTENTIOMETER
BKT	BRACKET	REF	REFERENCE
CAP	CAPACITOR	RES	RESISTOR
CER	CERAMIC	SIL	SILICON
COMP	COMPOSITION CARBON	UFD	MICROFARADS
DPDT	DOUBLE-POLE THROW	UHY	MICROHENRY
ELECT	ELECTROLYTIC	V	VOLTS
IN	INCHES	VAR	VARIABLE
K	KILOHMS	VDCW	DC WORKING VOLTS
MTG	MOUNTING	W	WATTS
MW	MILLIWATTS	WW	WIRE WOUND

TABLE 5-3. LIST OF MANUFACTURERS

FEDERAL SUPPLY CODE NUMBER	MANUFACTURER	ADDRESS
01121	Allen-Bradley Company	Milwaukee, WI.
02799	Arco Pacific	Torrance, CA.
04713	Motorola, Inc. Semiconductors Prod. Div.	Phoenix, AZ.
08806	General Electric	Cleveland, OH.
09021	Airco Speer Electronic Components	Bradford, PA.
09023	Cornell-Dublier Electronics	Sanford, NC.
10226	ELECTRONIC NAVIGATION INDUSTRIES	Rochester, NY.
11636	King Electronics, Inc.	Pasadena, CA.
12715	American Magnetics	Carterville, IL.
13327	Solitron Devices, Inc.	Port Salerno, FL.
13511	Amphenol Corporation, Inc.	Los Gatos, CA.
14604	Elmwood Sensors	Cranton, RI.
16299	Corning Glass	Raleigh, NC.
12697	Clarostat MFG. Company	Dover, NH.
29990	American Technical Ceramics	Huntington Station, NY.
32997	Bourns, Inc.	Riverside, CA.
49956	Raytheon	Lexington, MA.
56289	Sprague Electric Company	North Adams, MA.
71785	Cinch Div. of TRW	Elk Grove Village, IL.
72982	Erie Technological Prod. Inc.	Erie, PA.
75042	IRC Div. of TRW, Inc.	Philadelphia, PA.
75915	Littlefuse, Inc.	Des Plaines, IL.
80031	Mepco/Electra, Inc.	Morristown, NJ.
82877	Rotron, Inc.	Woodstock, NY.
91293	Johanson MFG. Company	Boonton, NJ.
98291	Sealectro Corporation	Mamaroneck, NY.
9980	Delevan Electronics, Inc.	East Aurora, NY.
36346	Union Carbide (Kemet)	New York, NY.